

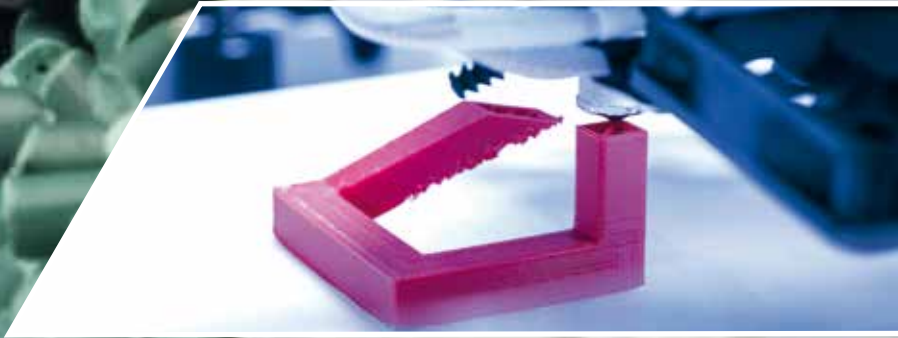


DANLUBE A/S

"Så ved du det holder"

WEICON Solutions for the

Rubber and Plastic Industry



www.weicon.com/app

www.weicon.com

You can find further packing sizes and detailed information on WEICON products at www.weicon.com



Contact Cyanoacrylate Adhesives

WEICON Contact are solvent-free instant adhesives. They bond various materials, such as metal, glass, wood, plastic, ceramic, leather and rubber, to and among each other in seconds.

VA 250 Black

- black, rubber-filled
- high peel and impact resistance
- high temperature resistant from -55°C up + 140°C, residual elasticity

30 g ✓
12600030



VA 1401

- fast-curing
- universal type for the bonding of plastics and rubber
- temperature resistant from -50°C to + 120°C

30 g ✓
12054030



VA 1460

- reduced “blooming” effect, for visually attractive bondings
- low odour

30 g ✓
12250030



VA 8312*1

- in combination with CA Primer it can also be used for polyolefins (PE, PP)
- very fast-curing
- ISEGA certified

30 g ✓
12200030

ISEGA
*1
Certificate of Conformity as an adhesive in food technology.



VA 8406

- very fast-curing
- particularly suited for EPDM
- temperature resistant from -50°C to + 80°C

30 g ✓
12204030



Contact Primer for Polyolefines

- for the pretreatment of plastics, which are usually difficult to bond like PE, PP
- can be used with all WEICON Cyanoacrylate instant adhesives

10 ml ✓
12450010

*



WEICON Contact Filler

Fillers for instant bonding and filling-in of clefts and cracks, holes as well as unlevelled surfaces in conjunction with WEICON Contact Adhesive VA 8312.

Contact Filler should be applied in layers:

Adhesive - Filler - Adhesive

After curing is completed, the material can be sanded and overpainted.

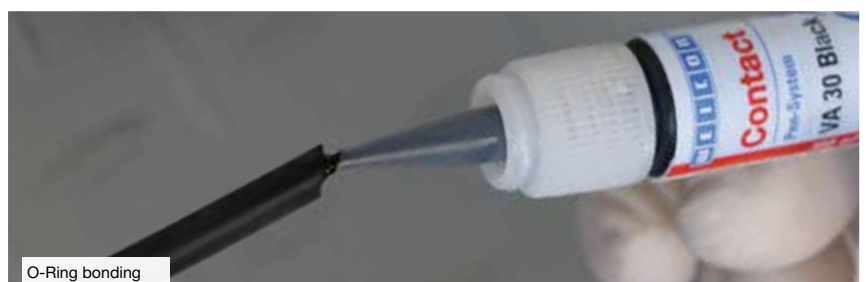
30 g ✓
12650030

O-Ring Bonding-Set

- also for difficult to bond materials, e. g. silicone
- consisting of: CA Primer, VA 30 Pen, Surface Cleaner, Cartridge Cutter

Set ✓
12508030

Working package (consisting of 10 ml CA-Primer, 30 g VA 30 Black, 150 ml Surface Cleaner and a Cartridge Cutter)



O-Ring bonding

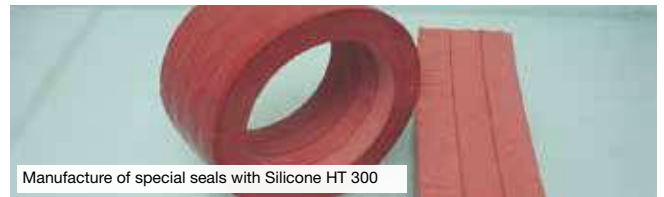


WEICON Solutions for the Rubber and Plastic Industry

Elastic Adhesives and Sealants

Elastic adhesives and sealants are nowadays used in many areas of industrial production and assembly.

They combine the advantages of adhesive bonding and sealing technology and are used wherever the elasticity and the sealing of a joint are the most important requirements.



Manufacture of special seals with Silicone HT 300



Illumination bonding with Flex 310 M Crystal

Silicone HT 300

- high temperature resistant from -60°C to + 300°C
- 100% solid percentage



310 ml ✓
13050310

red: RAL 3016*2

Flex 310 M® Classic

- free of solvents and isocyanate
- ISEGA certificate*1
- suitable for universal use
- free of silicone

310 ml ✓
13303310

white: RAL 9003*2

310 ml ✓
13305310

grey: RAL 7000*2

310 ml ✓
13304310

black: RAL 9004*2

Flex 310 M® Crystal

- free of isocyanate and solvents
- ISEGA certificate*1
- crystal-clear curing, free of silicone

310 ml ✓
13308310

Flex 310 M® 2 K

- free of isocyanate and solvents
- fast-curing
- process-safe
- free of silicone

250 ml ✓
13305250

*1



Certificate of Conformity as an adhesive in food technology.

*2

corresponds approximately to the specified RAL colours

Urethane 45, 60, 80

- liquid and self-levelling casting compound
- permanently elastic
- resistant to humidity

Shore Hardness: A 45

0,5 kg ✓
10514005

Shore Hardness: A 60

0,5 kg ✓
10516005

Shore Hardness: A 80

0,5 kg ✓
10518005

Primer M 100

- for Urethane 45, 60, 80
- solvent-containing synthetic resin
- transparent, for non-absorbent materials like plastic

250 ml ✓
13550125



You can find further packing sizes and detailed information on WEICON products at www.weicon.com



RK-1300 / RK-1500 Structural Acrylic Adhesives

WEICON RK-1300/1500 are 2-component systems based on methacrylate, which cure fast at room temperature.

Both systems are processed in the “no-mix” procedure, i.e. a mix of both components (adhesive and activator) is not necessary. Polymerization starts as soon as the adhesive- and activator-wetted components are joined together.

RK-1300

- strong and impact resistant
- fast initial strength
- pasty

60 g*¹ ✓
10560060

1,0 kg*¹ ✓
10560800

*Complete package consisting of adhesive and activator

RK-1500

- strong and impact resistant
- fast initial strength
- liquid

60 g*¹ ✓
10563860

1,0 kg*¹ ✓
10563800



Easy-Mix PE-PP 45

WEICON Easy-Mix PE-PP 45 is a 2-component construction adhesive on the basis of methyl acrylate. It is in particular suitable for structural, high-strength bonding of low energy plastics like PE, PP and TPE. Pre-treatment of the surfaces to be bonded is not required.

- adheres to for low-energy plastic
- achieves high bond strength
- very impact-resistant

38 ml ✓
10660038



Bonding of garage door openers made of PP

Easy-Mix PE-PP Hand Dispenser
10663038

Easy-Mix PE-PP Mixing Nozzles
10660002

Easy-Mix PU-90 / Easy-Mix PU-240

High-strength, fast-curing 2-component structural adhesives based on polyurethane with excellent adhesion on a broad range of materials. The high-viscosity formulation enables application even on vertical surfaces. The 2-component system also provides for fast and controlled curing. This makes the adhesive bonding process virtually independent of layer thickness, humidity and ambient temperature.

Easy-Mix PU-90

- high strength, gap filling
- pot life of 90 seconds
- residual elasticity after curing

50 ml ✓
10751050

Easy-Mix PU-240

- high strength, gap filling
- pot life of 240 seconds
- residual elasticity after curing

50 ml ✓
10753050



Easy-Mix Quadro Mixing Nozzle
10650005



WEICON Solutions for the Rubber and Plastic Industry

Easy-Mix S50 / Easy-Mix N50 / Easy-Mix N5000

WEICON Epoxy Adhesives are cold-curing, solvent-free two-component systems with extremely strong adhesion power. They enable material bonds with high tensile and impact strength and are thus ideal for assembly, repairs and production.



Bonding of filter housings made of Plexiglas (PMMA)

Easy-Mix S50

- ideal for series production with short cycle times
- pot life of 5 minutes
- viscous, self-levelling

50 ml
10650050

Easy-Mix N50

- for assembly and positioning carried out at different times
- pot life of 45 minutes
- viscous

50 ml
10650150

Easy-Mix N5000

- extremely high adhesive force
- colourless, clear, self-levelling
- pot life of 20 minutes

50 ml
10650250



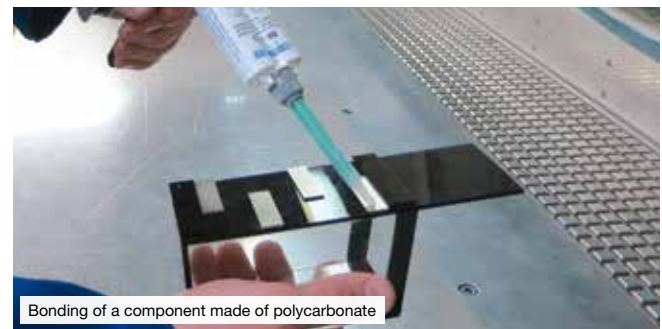
Easy-Mix Hand Dispenser + 10653050
Mixing Nozzle 10650005

Easy-Mix RK-7000 / Easy-Mix RK-7100 / Easy-Mix RK-7200

High-strength, fast-curing structural adhesives on the basis of MMA (methyl methacrylate) with excellent adhesion on e.g. fibre composite materials, many plastics, metals and many other materials.

Thanks to the modern Easy-Mix mixing and dosing system the adhesives can be cleanly and accurately automatically dosed, mixed and applied in only one working operation. In this way, a uniform quality and process assurance is guaranteed in series production.

Due to its high viscosity the adhesive can also be applied on vertical surfaces.



Bonding of a component made of polycarbonate

Easy-Mix RK-7000

- highly viscous, high strength
- impact resistant
- residual elasticity

24 ml 10656024
50 ml 10656050

Easy-Mix RK-7100

- highly viscous, high strength
- impact resistant
- pot life of 5 minutes

50 ml
10656050

Easy-Mix RK-7200

- crystal-clear, high strength
- residual elasticity
- impact resistant

50 ml
10656050



Easy-Mix Quadro Mixing Nozzle
10650005



You can find further packing sizes and detailed information on WEICON products at www.weicon.com



Technical Sprays and Liquids

Technical sprays and liquids find their applications in almost all industrial sectors.

They are used for the care and protection of surfaces, for cleaning and degreasing, lubricating, releasing and separating, and are an essential part in the daily work.

Surface Cleaner

- pretreatment of bonding surfaces made of metal and plastic
- effective, leaves no oily residues
- evaporates without leaving residues

150 ml ✓ 400 ml ✓
11207150 11207400



Cleaning of components before bonding



Cleaning of Plexiglas

Mould Release Agent

- high separating characteristics
- temperature resistant from -20°C to + 130°C
- silicone-free

400 ml ✓
11450400

Plastic Cleaner

- ideal for cleaning sensitive surfaces
- neutral to materials
- evaporates without leaving residues

500 ml ✓
11204500

Silicone Spray

- provides a durable separating film
- high sliding effect
- very thin separating film

400 ml ✓
11350400

Mould Cleaner

- special cleaner based on highly active organic solvents
- it effectively removes PUR residues and other impurities

500 ml ✓
11203550

PTFE-Spray

- dry lubricant
- temperature resistant from -180°C to + 250°C
- silicone-free

400 ml ✓
11300400

AT-44 Multi-Spray

- allround spray with PTFE super power
- special care for all precision devices
- creeping properties

150 ml ✓ 400 ml ✓
11250150 11250400



WEICON Solutions for the Rubber and Plastic Industry

GMK - Rubber Metal Adhesive

GMK products are various contact adhesives for bonding rubber and metal based on polychloroprene (CR) for the high-strength, full-surface and flexible bonding of:

- rubber to rubber
- rubber to metal

GMK 2410

- permanently elastic
- for large areas
- resistant to humidity

185 g ✓
16100185
tube

300 g ✓
16100300
can

350 g ✓
16100350
brush top can

700 g ✓
16100700
can

5 kg ✓
16100905
bucket

25 kg ✓
16100925
bucket

GMK 2510



- 2-component adhesive
- permanently elastic and strong on many elastomers (like e. g. hypalon)
- resistant to humidity and temperatures

690 g ✓
16200690
Working package (consisting of 650 g adhesive and 40 g activator)

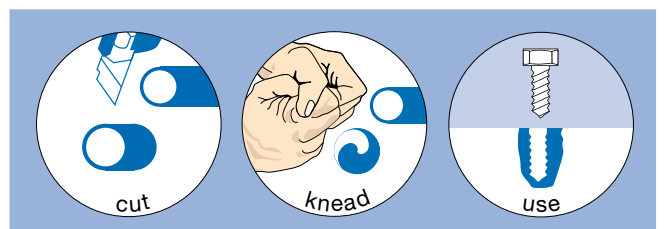


Repair Stick Plastic

Especially for the permanent repair of plastic components and composite materials with residual elasticity such as window and door frames, panelling and bumper bars.

For the bonding of metal parts such as pipes and pipe bends, fittings and flanges, water tanks, pumps and housings.

- residual elasticity after curing
- high impact strength
- NSF drinking water certificate Standard 61



57 g ✓
10536057

115 g ✓
10536115



Clearance certificate for the direct use in the food industry, according to the NSF/ANSI (Standard 61)

WEICON GmbH & Co. KG
(Headquarters)

Königsberger Str. 255 · DE-48157 Münster
P.O. Box 84 60 · DE-48045 Münster
Germany
phone +49 (0) 251 9322 0
info@weicon.de

WEICON Middle East L.L.C.

Jebel Ali Ind Area 3
P.O. Box 118 216 · Dubai
United Arab Emirates
phone +971 4 880 25 05
info@weicon.ae

WEICON Inc.

20 Steckle Place · Unit 20
Kitchener · Ontario N2E 2C3 · Canada
phone +1 877 620 8889
info@weicon.ca

WEICON Kimya Sanayi Tic. Ltd. Şti.

Orhan Gazi Mahallesi 16. Yol Sokak No: 6
34517 Hadımköy-Esenyurt · Istanbul
Turkey
phone +90 (0) 212 465 33 65
info@weicon.com.tr

WEICON Romania SRL

Str. Podului Nr. 1
547176 Budiu Mic (Targu Mures) · Romania
phone +40 (0) 3 65 730 763
office@weicon.com

WEICON SA (Pty) Ltd

Unit No. D1 · Enterprise Village
Capricorn Drive · Capricorn Park
Muizenberg 7945 (Cape Town) · South Africa
phone +27 (0) 21 709 0088
info@weicon.co.za

WEICON South East Asia Pte Ltd

5 Soon Lee Street
Pioneer Point #03-56 · Singapore 627607
phone (+65) 6710 7671
info@weicon.com.sg

WEICON Czech Republic s.r.o.

Teplická 305
CZ-417 61 Teplice-Bystřany
Česká republika
phone +42 (0) 417 533 013
info@weiconcz.cz

WEICON Ibérica S.L.

Av. de Somo Sierra 18, Nave 6
San Sebastián de los Reyes
28703 Madrid
phone +34 (0) 914 7997 34
info@weicon.es

weicon.com



WEICON Solutions for the
**Rubber and
Plastic Industry**

Art.-No. 10900902

DANLUBE A/S

"Så ved du det holder"

V } ^ Á Ú æ ç ^ ß
Ö Š Ĩ € Ĥ Á V } ^
V \ | € Á Í Æ Ć Ć Ĥ Ć Ć €
T æ Ĩ } | O á æ | } à ^ Ĥ \
Y ^ à k , , Æ æ | } à ^ Ĥ \

Any product specifications and recommendations given herein must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do warrant the continuously high quality of our products being free from defects in accordance with and subject to our General Sales Conditions. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.
BU/10900902/10/16/1